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#### <u>Recap</u>

- We've talked about how to move robots so they don't collide
- But how do we get robots to move objects in the world?
  - Grasping studies how to stably make contact with objects and move them



- Now we want to collide! (i.e. make contact with objects)
  - But how do we know if a given grasp is *stable* or not?

#### <u>Outline</u>

- Model & Definitions
- Form Closure
- Force Closure
- Current methods for grasp planning

## Towards Dexterous Manipulation

• First robotic hand for dexterous manipulation



• Software for grasp modeling & analysis



Models for several robot handsTools for grasp selection



- Matlab toolbox
- Grasp analysis with fully/under-actuated hands

#### Mathematical Model

- Model
  - Predict the behavior of the hand and object under <u>various loading conditions</u> that
    - may arise during grasping
  - Disturbance
    - Inertia force e.g. fast motion
    - Applied force e.g. Gravity
  - Grasp maintenance
    - No contact separation
    - No unwanted contact sliding
  - Closure grasp
    - The special class of grasps that can be maintained for every possible disturbing load



#### Model Simplification



#### Real World

- Complex mechanism
- Soft contacts
- Soft objects
- Bounded force
- Object is free-floating



#### **Simplified Problem**

- Ignore hand mechanism
- Assume *n* point contacts
- Assume rigid object
- Assume unlimited force
- Assume object is fixed

#### **Definition**

- Finger A point contact
- Twist
  - A combination of translational and rotational velocity of the object

 $\boldsymbol{v} = [\boldsymbol{v}^{\mathrm{T}} \boldsymbol{\omega}^{\mathrm{T}}]^{\mathrm{T}}$ 

- Wrench
  - A combination of the force and torque applied to the object (at object origin)

$$g = [f^\top m^\top]^\top$$

- Wrench space
  - Space of wrenches applied to the object
    - 3D: 6 dimensional wrench space (3 force, 3 torque)
    - 2D: 3 dimensional wrench space (2 force, 1 torque)

#### **Grasp Kinematics**

- Partial Grasp Matrix
  - Object twist in world frame  $\{N\} \rightarrow$  Object twist in the contact frame  $\{C\}$

 $\mathbf{v}_{i,\text{obj}} = \tilde{\mathbf{G}}_i^{\mathrm{T}} \mathbf{v}$ 

where

 $\tilde{\mathbf{G}}_i^{\mathrm{T}} = \overline{\mathbf{R}}_i^{\mathrm{T}} \mathbf{P}_i^{\mathrm{T}}$ 



#### **Grasp Kinematics**

- Partial Hand Jacobian
  - Map joint velocities of hand  $\rightarrow$  twist of the hand in  $\{N\} \rightarrow$  twist of hand in

 $\{\mathbf{C}\}$ 

 $v_{i,\text{hnd}} = \tilde{\mathbf{J}}_i \dot{\boldsymbol{q}}$ 

where





#### <u>Definition</u>

- Kinematics  $\boldsymbol{\nu}_{c,\text{obj}} = \tilde{\mathbf{G}}^{\mathrm{T}} \boldsymbol{\nu}, \text{ where } \tilde{\mathbf{G}}^{\mathrm{T}} = \begin{pmatrix} \tilde{\mathbf{G}}_{1}^{\mathrm{T}} \\ \vdots \\ \tilde{\mathbf{G}}_{n_{c}}^{\mathrm{T}} \end{pmatrix}, \quad \tilde{\mathbf{J}} = \begin{pmatrix} \tilde{\mathbf{J}}_{1} \\ \vdots \\ \tilde{\mathbf{J}}_{n_{c}} \end{pmatrix}$
- Contact
  - Two coincident points one on the hand, one on the object

$$\mathbf{H}_{i}(\boldsymbol{\nu}_{i,\text{hnd}} - \boldsymbol{\nu}_{i,\text{obj}}) = \mathbf{0} . \qquad \mathbf{H}_{i} = \begin{bmatrix} \mathbf{H}_{i\text{F}} & \mathbf{0} \\ \mathbf{0} & \mathbf{H}_{i\text{M}} \end{bmatrix}$$

- Immobilization
  - A grasp can counter any wrench applied to the object
  - Guarantees the stability of the grasp

## Contact Modeling

- Point contact without friction
- Hard-finger
- Soft-finger



#### Contact Modeling

- Point contact without friction (PwoF)
  - Contact properties
    - Contact patch is small
    - Contact surface is slippery  $\rightarrow$  no surface friction
  - Transmitted to the object
    - Normal component of the translational velocity
    - Normal component of the contact force



## Contact Modeling

- Hard Finger (HF)
  - Contact properties
    - Small contact patch
    - Large enough surface friction
  - Transmitted to the object
    - All three components of the translational velocity
    - All three components of the contact force
    - No angular velocity or moment

friction force, but no appreciable friction moment



### Contact Modeling

- Soft Finger (SF)
  - Contact properties
    - Large enough contact patch
    - Large enough surface friction
  - Transmitted to the object
    - All three components of the translational velocity
    - All three components of the contact force
    - Normal component of contact moment



appreciable friction moment

#### Contact Modeling

• Relative twist at each contact point

$$(\tilde{\mathbf{J}}_{i} - \tilde{\mathbf{G}}_{i}^{\mathrm{T}}) \begin{pmatrix} \dot{q} \\ \boldsymbol{v} \end{pmatrix} = \boldsymbol{v}_{i,\mathrm{hnd}} - \boldsymbol{v}_{i,\mathrm{obj}}$$

- When object is stably grasped
  - $\mathbf{H}_i(\mathbf{v}_{i,\text{hnd}} \mathbf{v}_{i,\text{obj}}) = \mathbf{0}$ , where  $\mathbf{H}_i = \begin{bmatrix} \mathbf{H}_{i\text{F}} & \mathbf{0} \\ \mathbf{0} & \mathbf{H}_{i\text{M}} \end{bmatrix}$
- Kinematic contact constraint equation

$$\mathbf{H}(\boldsymbol{\nu}_{c,\mathrm{hnd}} - \boldsymbol{\nu}_{c,\mathrm{obj}}) = \mathbf{0}$$

which is

$$\begin{pmatrix} \mathbf{J} & -\mathbf{G}^{\mathrm{T}} \end{pmatrix} \begin{pmatrix} \dot{q} \\ \boldsymbol{\nu} \end{pmatrix} = \mathbf{0} \quad \text{where} \quad \begin{array}{c} \mathbf{G}^{\mathrm{T}} = \mathbf{H} \tilde{\mathbf{G}}^{\mathrm{T}} \in \mathbb{R}^{n_{\lambda} \times 6} \\ \mathbf{J} = \mathbf{H} \tilde{\mathbf{J}} \in \mathbb{R}^{n_{\lambda} \times n_{q}} \\ \end{array}$$

## Contact Modeling

- Friction cone
  - The set of forces that can be applied at a contact point without sliding on the object
  - Friction cone for *i*th contact point is the set

$$\mathcal{F}_i = \left\{ (f_{in}, f_{it}, f_{io}) | \sqrt{f_{it}^2 + f_{io}^2} \le \mu_i f_{in} \right\}$$

- $f_{in}$  is the force applied normal to the surface
- $f_{io}$  and  $f_{it}$  are the forces applied along the surface
- Notes
  - Coulomb friction
  - Depends on coefficient of friction between hand and object  $(\mu)$
  - Bigger  $\mu$  implies wider friction cone



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## <u>Grasp Restraint</u>

- Form closure
- Force closure







#### Form Closure

- Form closure grasp
  - The object cannot move **regardless of surface friction**



- What does this imply?
  - If the grasping hand has its joints locked, it is impossible to move the object, even infinitesimally

#### Form closure

• Which of these is in form closure?



- Example power (enveloping) grasp
  - Palm and finger wrap around the object



#### Form Closure

• You need *at least* N+1 contacts to achieve first-order form

closure, where N is the number of DOF of the object

Dimension of Object	Minimum Number of Contacts for First-Order Form Closure
2D (3 DOF)	4
3D (6 DOF)	7

[K. Lakshminarayana: Mechanics of form closure, Amer. Soc. Mech. Eng. Tech. Rep. 78-DET-32 (1978)]

#### Force Closure

- Definition
  - Frictional properties of the object can be used to immobilize the object



- What does it imply?
  - If the grasping hand has its joints locked, stability of this grasp depends on friction between contacts and object  $(\mu)$

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#### Form closure VS Force closure



- If a grasp achieves form closure, does it also achieve force closure?
  - First order form closure  $\rightarrow$  form closure
  - Frictionless force closure  $\rightarrow$  force closure
  - First order form closure = Frictionless force closure
- All first-order form closure grasps are also force closure
  - How about second-order form closure?

#### Force Closure



## Form closure $\not\longrightarrow$ force closure.



Force closure  $\not\longrightarrow$  form closure.

### Testing of Force Closure

• Many algorithms exist to test for force closure, here is one:

Input: Contact locations

**Output**: Is the grasp in Force-Closure? (Yes or No)

- 1. Approximate the friction cone at each contact with a set of wrenches
- Combine wrenches from all cones into a set of points *S* in wrench space
- 3. Compute the *convex hull* of *S*
- If the origin is inside the convex hull, return YES. If not, return NO.





## Testing for Force Closure

- Why does this algorithm work?
  - Hint: the convex hull represents the positive linear combination of all the wrenches

#### Force Closure

• Which grasp do you think is more sensitive to error in contact position?



Wrench space

Note: wrench space is 6-dimensional, these are only cartoons

• Yes or no answer isn't enough to choose between grasps

#### Force Closure Metrics

- A popular metric
  - Radius of largest hyper-sphere you can fit in convex hull (centered at origin)



Wrench space



Wrench space

- Task-specific metric of Li and Sastry
  - Use **task-specific ellipsoid** instead of hyper-sphere



#### Force Closure

- For a 3D object
  - Minimum number of contacts to achieve force closure is 3 (compare to 7 for form closure)
  - Not surprisingly, 3-finger grippers are very popular









Stanford/JPL Hand

Barrett Hand

Robotiq Hand

Schunk SDH Hand

## Searching for Force Closure Grasps

- In the 90s
  - Search for a **set of** *n* **point contacts** on **the surface of an object**, where *n* is the number of fingers of your hand
- Search is in 2n dimensional space (since surface of object is 2dimensional)
- Disadvantage
  - Ignores hand kinematics → probability that these contacts are reachable while obeying hand kinematics is low
  - Search space scales poorly with number of fingers

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## Searching for Force Closure Grasps

- In the 2000s (Peter Allen et al.):
  - Sample pose of hand relative to object with fingers in a pre-shape
  - Approach object until contact and close the fingers
  - Get contact points between fingers and object
  - Test these contact points for force closure
- Advantages
  - Search space is only 6-dimensional (pose of hand) + set of pre-shapes
  - Search can be arranged so hand always approaches parallel to surface of object



#### Pre-computing Grasp Sets

- Searching for grasps is slow!
  - Especially with dynamics

(i.e. if you don't assume object is fixed)



• But, we can **pre-compute** a set of stable grasps for a given object



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#### Pre-computing grasp sets is not new!



Figure 6. The different groups of approach directions and grasp classes for a particular orientation of an L-shaped object, heuristically ranked by desirability.



#### 5.1 Choosing a grasp

Before attempting a detailed plan of the grasp, Handey examines different classes of candidate grasps and evaluates their feasibility both at the pickup point and the putdown point. A grasp class is characterized by a choice of object surfaces. Within a

[Handey: A robot system that recognizes, plans, and manipulates, Lozano-Perez, T., Jones, J., Mazer, E.. O'Donnell, P., Grimson, W., Tournassoud, P., Lanusse, A., ICRA 1987]

## Columbia Grasp Database

- <u>http://grasping.cs.columbia.edu/</u>
- Reuse the 3D models from the Princeton Shape Benchmark (PSB)
  - Well known academic dataset of 1,814 models
  - All models resized to "graspable" sizes
  - PSB models were not originally selected with an eye towards robotic grasping
    - Some of the models are not obvious choices for grasping experiments.
- Provide grasps at 4 scales
  - ...because grasping is scale dependent
  - .75, 1.0, 1.25 and 1.5 times the size of each model
  - 7,256 3D models in all

\*Shilane *et al.*, SMI 2004

The Columbia Grasp Database. Goldfeder, Ciocarlie, Dang, and Allen, ICRA 2009

#### Columbia Grasp Database

- How to compute a grasp given the database?
  - Shape matching, collocating and grasp computing



- Performance
  - 20 seconds, from shape matching to final output

- So far ...
  - We only test for collision with obstacles online (ignore them when computing grasp set)
  - We wanted to integrate grasp planning with motion planning (consider obstacles and reachability, too)





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[Berenson, D., Diankov, R., Nishiwaki, K., Kagami, S., & Kuffner, J. (2007). Grasp Planning in Complex Scenes. *IEEE-RAS International Conference on Humanoid Robots (Humanoids*07)]

Find a Valid grasp in a cluttered environment

- Grasping + Manipulation planning
  - Valid grasp Grasp quality metric
  - Local information object, robot kinematics, etc.
- Approach
  - 1. Pre-compute grasp set offline, get force-closure score
  - 2. Online, compute 2 scores for each grasp
    - Environment Clearance Score
    - Reachability Score

[Berenson, D., Diankov, R., Nishiwaki, K., Kagami, S., & Kuffner, J. (2007). Grasp Planning in Complex Scenes. *IEEE-RAS International Conference on Humanoid Robots (Humanoids*07)]



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#### Grasp Planning Framework



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## Computing Environment Clearance Score

• Compute **clearance** from points on object to nearest obstacle



• Combine scores to create grasp ranking



- Test grasps in order of ranking
  - We showed this is much faster than testing in random order

[Berenson, D., Diankov, R., Nishiwaki, K., Kagami, S., & Kuffner, J. (2007). Grasp Planning in Complex Scenes. *IEEE-RAS International Conference on Humanoid Robots (Humanoids*07)]

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**RBE 550 MOTION PLANNING** 

#### Grasp Planning in Complex Scenes

- Motivation
  - Integration of grasp and manipulation planning is still limited to a fixed set of grasps
  - Next, we tried searching for grasps **online** using similar scoring







#### Successful Grasps



#### Grasp Planning in Complex Scenes

• Cost function for optimization

$$C(\mathrm{HPO},O,E) = \frac{F(\mathrm{HPO},O) + \zeta S(\mathrm{HPO},O)}{X(\mathrm{HPO},E)}$$

- Approximate Collision F(HPO,O)
  - Whether the fixed part of the hand will be in collision
- Fit Cost S(HPO, O)
  - The error of the fit between the preshape and the object at this HPO
- Contact Safety Cost X(HPO, E)
  - The likelihood of the fingers being able to reach the desired contact points without collision – how?

#### Grasp Planning in Complex Scenes

- Conical Clearance Map (ConCM)
  - To evaluate the cost of contacting the object



#### Grasp Planning in Complex Scenes





Grasp refinement to avoid interpentration of the palm

[Grasp Synthesis in Cluttered Environments for Dexterous Hands. Berenson and Srinivasa, Humanoids 2008]

## Grasp–RRT planner

- Motivation
  - What if the object model is incomplete and/or inaccurate?
    - The pre-computed grasps may not fit well
  - No pre-calculated grasping data  $\rightarrow$  pure online search

- Grasp–RRT planner
  - Build a feasible grasp +
  - Solving IK +
  - Search a collision-free trajectory to the grasping pose

#### <u>Comparison</u>





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#### Grasp–RRT planner

• Grasp-RRT



Vahrenkamp N, Asfour T, Dillmann R. Simultaneous grasp and motion planning: Humanoid robot ARMAR-III. IEEE Robotics & Automation Magazine. 2012 Jun;19(2):43-57.

## Grasp–RRT planner

- Determine the approach direction
  - Approach sphere
  - Sampling distribution



#### Grasp–RRT planner

- Based on the approach direction
  - Compute a virtual target pose
  - Resolve IK and move towards the target pose as far as possible
  - Validate the grasping pose
    - Closing the fingers, determining the contacts and performing grasp wrench space analysis

