

# Simulating Recycled Polyethylene Terephthalate-Modified Warm Mix Asphalt

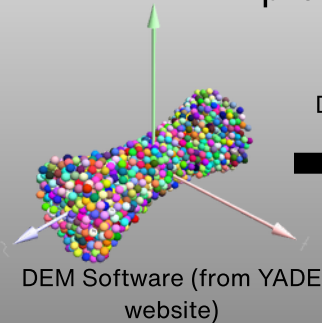
Charles Shi, Shrewsbury MA

## Research Question

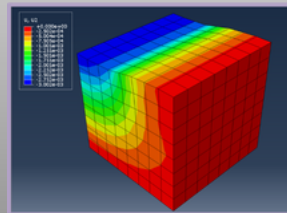
How does simulating the incorporation of recycled PET into WMA affect its mechanical properties?

## Hypothesis

PET will improve WMA's mechanical properties



DEM Outputs



FEM Software (Abaqus)

Creating simulations to predict how PET modifications affect WMA

## Control WMA Values

### DEM

Effective Modulus -  $841.838 \pm 21.3$  MPa

Poisson's Ratio -  $0.34138 \pm 0.0006$

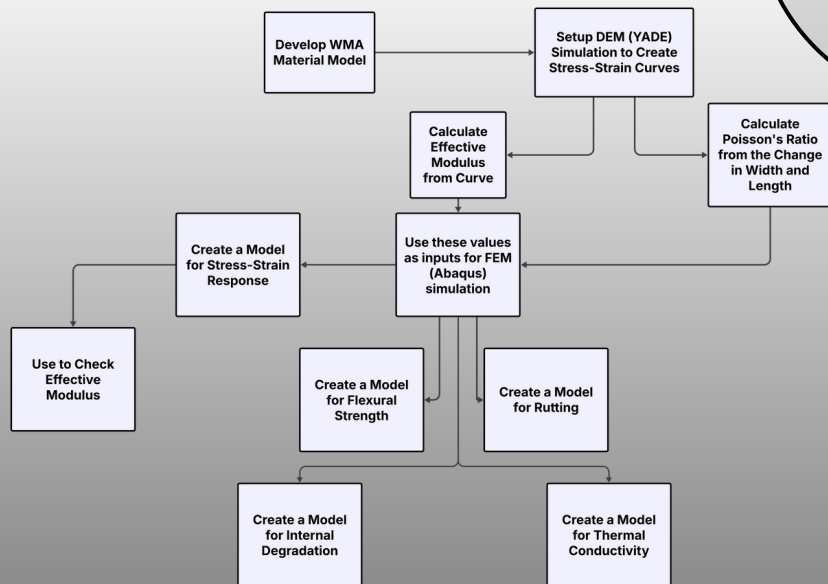
### FEM

Effective Modulus - 877.8 MPa

Rutting Depth - 2.57 mm

Flexural Strength - 1.205 MPa

## Methodology



## Conclusion

- Control WMA FEM and DEM model is working correctly
- Control WMA performance meets the expectations
- Control WMA values will be used as a reference to compare with the different % of PET in the modified WMA